

ABSTRACT OF THE DISCLOSURE

In a fuel injection valve, an adjustment pipe made of stainless steel and for adjusting a compression amount of a spring biasing a valve member is press-fitted into a cylindrical housing made of stainless steel, and a fuel injection amount is adjusted by adjusting a spring force of the spring in accordance with a press-fitted amount of the adjustment pipe. The adjustment pipe is immersed in an oxalic acid solution so that an oxalate film is formed thereon before being press-fitted into the cylindrical housing. Therefore, the oxalate film prevents a direct press-contact between an outer peripheral surface of the adjustment pipe and an inner peripheral surface of the cylindrical housing.